

## Welcome to Thakeham

For over 80 years we have been producing and supplying an evolving range of garden products throughout the South East.

We now look forward, in this brochure, to introducing you to our latest collection of paving slabs, block paving and walling blocks And remember, as a local producer our full range of products and support is never far away.



Regency, York



Sunwall Floral, Cream



Chiltington, Rustic

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# Regency Paving®

Thakeham's Regency Paving® is a long established quality product and is truly versatile. With its practical shallow riven surface, a wide range of colours and sizes, Regency Paving can be used to create almost any look you wish.

Choose Slate or Grey to create a modern contemporary feel, Red, Yellow and Stone for a classical look or York for something more traditional.



Regency, York



## Colours





Slate









Sizes Available (nominal)

Paving

Stepping Stones

600 x 600mm 600 x 300mm

450mm 300mm

300 x 300mm

450 x 450mm

450 x 225mm

Nominal Thickness 38mm

## Other Information



Manufactured locally



Best laid on full mortar bed and pointed



Natural shade variations can occur



De-icing salts can damage concrete surfaces





Regency, Stone





# Regency Circles

Regency Circles are available in a number of sizes and offer an exciting extension to the Regency range.

Available in all six Regency colours, a circle can be used to add an interesting focal point to your garden or to create curved features within your design.

Regency Circles are made to order.



Regency, Slate and Grey



## Colours













Sizes Available (nominal)





Squared 2 ring,

2250 x 2250mm

Other Information

Manufactured locally









1 ring, 900mm

2 ring, 1800mm

3 ring, 3000mm



# Flagstone Paving

Flagstone Riven Edge Paving successfully reproduces and captures the elegance of natural York stone. The colours, surface textures and edge details have been carefully selected to suit the regional character of traditional gardens.

Flagstone Paving is available in seven different sizes, permitting a random laying pattern in keeping with the style of classic stone flagging.



Flagstone, Autumn



## Colours



York



Old Cotswold



Vintage



Weathered Old York



Autumn

## Sizes Available (nominal)

600 x 600mm

600 x 300mm

300 x 300mm

600 x 450mm

450 x 450mm

450 x 300mm

450 x 225mm

Nominal Thickness 38mm

## Other Information



Manufactured locally



Best laid on full mortar bed and pointed



Natural shade variations can occur



De-icing salts can damage concrete surfaces





Flagstone, Old Cotswold



# Flagstone Circles

Flagstone circles can be used to add an interesting centrepiece to your garden, or used to create curved pathways and steps within your design.

A Flagstone Squaring-Off Kit is also available, so you can incorporate the 3 ring circle into your patio.



Flagstone, Weathered Old York



## Flagstone Pathways

A series of authentically detailed Flagstone Stepping Stones, available in two patterns, can be used for pathways. Alternatively, use a combination of circle segments to create winding paths.

Flagstone, York (Left: Pattern A, Right: Pattern B)

## Colours



York



Old Cotswold



Vintage



Weathered Old York



Autumn

## Sizes Available (nominal)



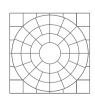
1 ring, 1500mm



2 ring, 2400mm



3 ring, 3300mm

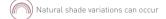


Squared 3 ring, 3600 x 3600mm

## Other Information

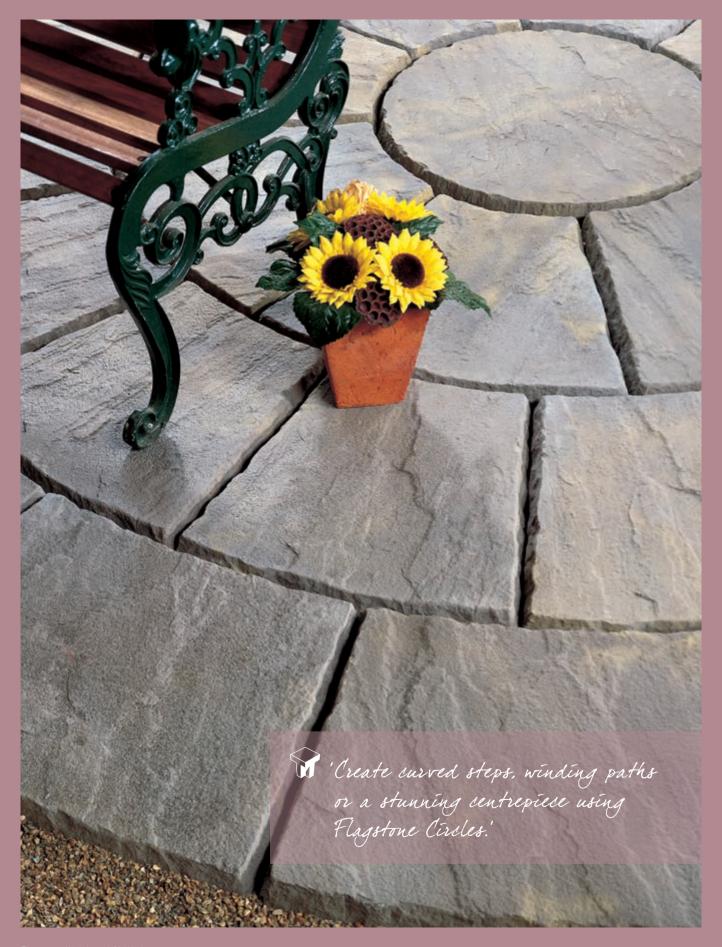












Flagstone, Weathered Old York

# Sovereign Paving®

With its antique colours and hand tooled textures, Sovereign Paving® successfully captures the smooth timeworn look of chancery settings.

By using the Sovereign Corner piece an impressive Sovereign Square can be created of any size.



Sovereign, York



## Colours







## Sizes Available (nominal)

900 x 600mm

600 x 600mm

600 x 300mm

300 x 300mm

600 x 450mm

450 x 450mm

450 x 300mm

450mm Corner

Nominal Thickness 40mm

## Other Information



Manufactured locally



Best laid on full mortar bed and pointed



Natural shade variations can occur



De-icing salts can damage concrete surfaces





Sovereign, Gold



# Sussex Paving

Sussex Paving offers a practical alternative to traditional riven paving. With its textured surface and standard size format, a simple attractive paved area can easily be constructed by both the DIY enthusiast and professional alike.



Sussex, York



### Design Idea

Use panels of paving bordered with block pavin to add interest when using one size of paving.

Alternatively, use different colours together to form borders or features.

Sussex, Yellow

## Colours











Sizes Available (nominal)

600 x 600mm 450 x 450mm

Nominal Thickness 38mm

## Other Information



) Manufactured locally



Best laid on full mortar bed and pointed



Natural shade variations can occur



De-icing salts can damage concrete surfaces





Sussex, York

# Nordic Paving

With its fine stippled surface and timeless design Nordic paving allows you to create a modern minimalist look for your garden. Two distinct colours are available to reflect the contrasting nature of Scandinavian style.



Nordic, Stone



## Colours





Stone

Sizes Available (nominal)

600 x 450mm

Nominal Thickness 35mm

## Other Information



Manufactured locally



Best laid on full mortar bed and pointed



Natural shade variations can occur



De-icing salts can damage concrete surfaces





Nordic, Stone

## Rock Faced Walling



Rock Faced, Grey

Attractive walls in a variety of designs can be economically constructed with Thakeham double sided and single sided Rock Faced Blocks. These are ideally suited for the construction of decorative garden walls, dwarf walls, terraced walls and garden buildings etc.

## Colours and Sizes (nominal)



Block









Half Block

Pillar Block

Angle Block









Half Block

Pillar Block

Angle Block





Sun Red

Grey

N.B. Double sided blocks available in both sizes and colours. Single sided blocks available in 18 x 9 x 4" grey only.

## Cleftstone Walling



Cleftstone, Weathered Old York

Cleftstone is designed to give the effect of natural stone cleft on all four edges. Cleftstone cuts easily without waste and in construction the best results are obtained by using varying lengths so that bonding is not uniform. A 6" cleftstone coping is available to complement this product.

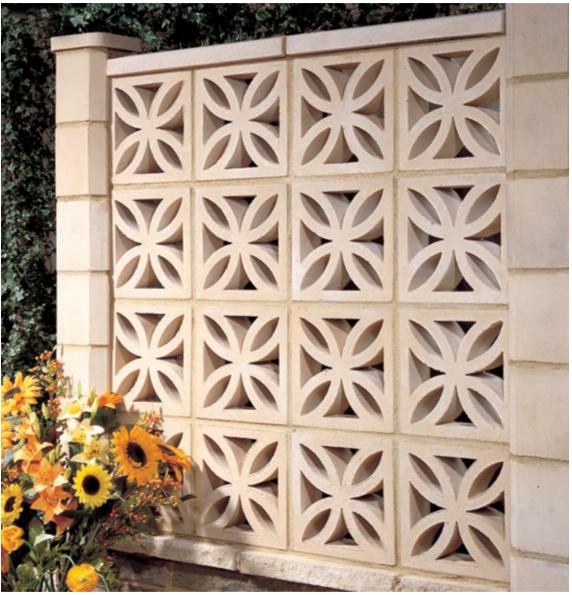
Colours (Size: 18 x 4 x 2.5" - nominal)



Multicoloured

Weathered Old York

# Sunwall Floral Screen Walling



Sunwall Floral, Cream

The Sunwall Screen Walling range gives you the opportunity to create a decorative border to your property, without obscuring the view. In addition to the popular floral design, square and diamond patterns are available to order.



End 8 x 8 x 8"



Intermediate 8 x 8 x 8 "



Corner 8 x 8 x 8"



Pillar Cap 8.25 x 8.25"

Colours and Sizes (nominal)



Grey



Crear







Square Floral Screen Unit 12 x 12 x 4"

Diamond

## Caps, Coping and Path Edging







Pillar Cap Size: 10 x 10"



Pillar Cap Size: 20 x 20"



6" Cleftstone Coping, Cream

Pillar Cap Size: 20 x 10"



Pillar Cap Size: 13 x 13"



Pillar Cap Size: 15 x 15"



Colours: Red, Cream, Grey



Wall Coping (Double Weathered)
Size: 18 x 12"



Wall Coping (Single Weathered)



Colours: Red, Cream, Grey



Colours: Grey, Yellow, York, Stone, Slate

N.B. Handmade Caps and Coping are manufactured in a semi-dry mix, care should therefore be taken in handling them to avoid damage. Sizes are nominal.



## Thakeham 50 & 60

Thakeham 50 & 60 are classic rectangular block paving. This most popular block paving is laid, in numerous interesting patterns, throughout the nation's driveways.

Thakeham 50 is 50mm thick and suitable for most lightly trafficked domestic uses, whereas for heavier vehicles, 60mm thick Thakeham 60 is better suited.



Thakeham 50, Red



## Colours



Brindle



Sizes Available (nominal)

Thakeham 50 200 x 100 x 50mm

Thakeham 60 200 x 100 x 60mm

## Other Information





Thakeham 50, Red

## Cobblestone

Cobblestone is a unique product and an interesting variation on standard rectangular block paving. Its three sizes and chamfered edge creates an attractive cobble effect.

This offers a fresh look to both modern and traditional surroundings.

Cobblestone is 60mm thick, produced in mixed size packs and is most commonly laid in a random stretcher pattern.



Cobblestone, Autumn Gold



Cobblestone, Autumn Gold

## Idea for Edgino

Block paving is perfect for edging your driveway.

Use the smaller block sizes to create curves to your edging. Choose contrasting colours for great effect.

## Colours



Black



Brindle



Autumn Gold

## Sizes Available (nominal)

Mixed size pack contains:

Large 180 x 120 x 60mm 240 No. Medium 120 x 120 x 60mm 240 No. Small 60 x 120 x 60mm 80 No.

## Other Information



Thakeham Cobblestone packs contain 10m²







Cobblestone, Autumn Gold

# Chiltington Rumbled

Chiltington Rumbled is our latest range of block paving and has fast become a most popular choice. With its distinctive colour blends, this antiqued range of paviors can complement a wide range of settings, creating a truly distinctive look to your property.

Chiltington is 60mm thick, produced in mixed size packs and is most commonly laid in a random stretcher pattern.



Chiltington, Rustic



## Block Paying for the Garden

Although traditionally used for driveways block paving is making its way into the back garden.

Not only can a mixture of surfaces create interesting designs, but the flexibility and level finish to block paving can help you get the most out of your patio area.

## Colours



Granite



Autumn Gold



Rustic



Brindle

## Sizes Available (nominal)

Mixed size pack contains:

Large 224 x 150 x 60mm 132 No. Medium 150 x 150 x 60mm 132 No. Small 112 x 150 x 60mm 132 No.

## Other Information









Chiltington, Granite





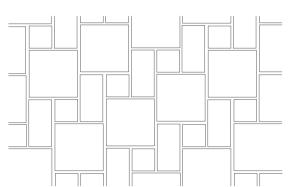


Top Left: Chiltington, Rustic — Top Right: Chiltington, Granite, Brindle and Rustic Mix — Bottom: Chiltington, Granit

## Laying Patterns

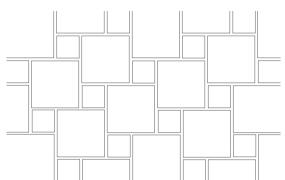
## Paving - Repeating

## **Tudor** (Regency, Flagstone, Sovereign) Sizes: 600 x 600mm, 600 x 300mm, 300 x 300mm



## **Dutch** (Regency, Flagstone, Sovereign)

Sizes: 600 x 600mm, 600 x 300mm, 300 x 300mm



## Paving - Random

## Rectory (Flagstone)

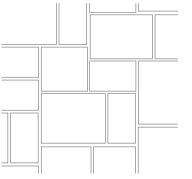
Sizes: 600 x 450mm, 450 x 450mm, 450 x 300mm, 450 x 225mm

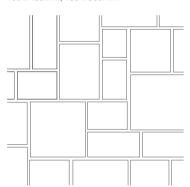
## Courtyard (Flagstone, Sovereign) Sizes: 600 x 600mm, 600 x 300mm,

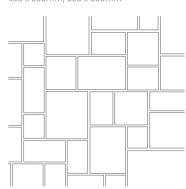
300 x 300mm, 600 x 450mm, 450 x 450mm, 450 x 300mm

## Windsor (Sovereign)

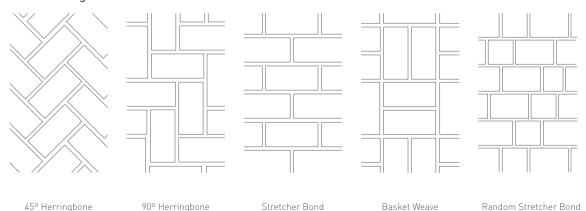
Sizes: 900 x 600mm, 600 x 600mm, 600 x 450mm, 600 x 300mm, 450 x 450mm, 450 x 300mm, 300 x 300mm







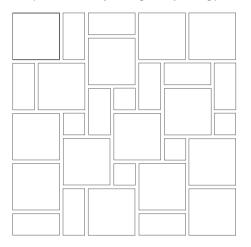
## **Block Paving Patterns**

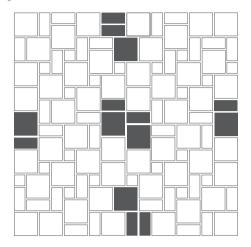


## Patio Packs

## 7.3m<sup>2</sup> 600 Series

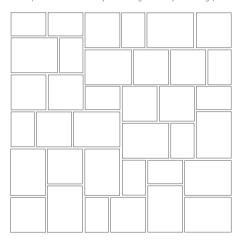
Sizes (number in pack):  $600 \times 600 \text{mm}$  (14),  $600 \times 300 \text{mm}$  (10),  $300 \times 300 \text{mm}$  (5). Multiple Packs can be joined together by rotating packs and swapping slabs.

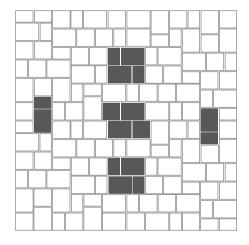




## 7.3m<sup>2</sup> 450 Series

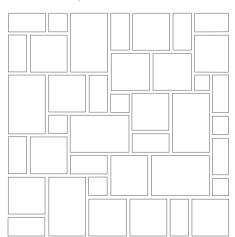
Sizes (number in pack): 600 x 450mm (12), 450 x 450mm (12), 450 x 300mm (12). Multiple Packs can be joined together by rotating packs and swapping slabs.





## 10.9m<sup>2</sup> 900 Series

Sizes (number in pack):  $900 \times 600$ mm (6),  $600 \times 600$ mm (13),  $600 \times 300$ mm (13),  $300 \times 300$ mm (7).



## Laying Advice

## Laying a Patio

### Planning

Decide on which combination of different sized slabs to use. This depends on the size of area and personal preference, though with larger areas it is advisable to use a number of sizes.

Draw a layout plan for the area to be paved, avoiding the need to cut slabs if possible.

#### Preparation

Mark out the area on the ground to be paved and remember to allow for a fall away from buildings to assist the drainage of water. This can be done by providing a gradient of at least 1:40 or steeper, towards adequate drainage. The paving surface must be at least 150mm below the damp proof course in any adjacent wall.

Preparation depends upon the site conditions, intended use and the final desired standard of workmanship. In good firm ground conditions removing the turf and soil to a depth to accommodate a 30-40mm sand bed plus the slab and mortar, can give good results. In areas where the soil is wet and drainage poor, remove more subsoil and put in 125mm of well compacted sub base before laying the sand bed, plus slabs and mortar. To reduce settlement and to permit heavier loads, the laying of a solid 140mm thick concrete base onto which the slabs are bedded with mortar will give the best results.

#### Laying

Always dry lay your patio first to check that you are happy with the result.

Select paving from different packs throughout the job to blend colour shades.

Whether laying on a solid concrete base or a well-compacted sand base a good workable mortar of 1 part masonry cement to 5 parts sand is recommended. A full mortar bed should be used for best results. The slabs are placed, positioned and then tapped down to the correct level using a rubber mallet.

Remember from the planning stage to allow for rainwater drainage and check levels as you progress using a spirit level across a number of slabs. Stringlines can be useful to check levels and lines within the laying pattern.

Maintain the correct joint width by gently shuffling with a trowel, temporary spacers can be used to help. A joint width of 10-15mm usually gives the best result though this does differ with different products.

If unavoidable, paving can be cut using the correct disc cutters with suitable safety equipment, to prevent inhalation of dust and injury.

Do not walk on the paving for at least 24 hours after laying. During wet or frosty weather cover the paving until mortar has cured, then point as soon as possible.

### Pointing

Once all your slabs are laid, point the joints using a semi-dry mortar mix of 3 parts building sand to 1 part cement. The mix should not be too wet or dry. Care should be taken not to mark the surface of the slabs as cement stains are hard to remove.

## Laying Block Paving

### Planning

It is important to check the suitability of your intended foundations with a professional, based on your requirements e.g. traffic type and your site's ground conditions.

For most domestic applications, it is usually sufficient to dig out 260mm below the block paving surface, assuming a block depth of 60mm, a screeding layer of 50mm and subbase of 150mm.

Ensure the surface of the block paving is at least 150mm below the damp proof course in any adjacent wall. You will need to plan for a fall of at least 1:40 towards suitable drainage.

#### Groundwork

Mark out the area and dig out to the required depth, making sure you dig out any soft spots and backfill with well compacted subbase.

Tap in wooden pegs to show the levels for the finished surface, including the required gradients. Install all required drainage materials. Infill the foundations to the required depth for the subbase. A well compacted MOT Type 1 usually gives good results.

### Edge Restraints

Block paving must be surrounded by a firm edge restraint to prevent movement of the blocks during use and loss of the sand layer.

Kerbs, walling, decorative edging, or even the block paving can be used. These must be laid on a concrete bed and haunched in the concrete, then allowed to cure and strengthen prior to any vibration.

### Screeding

Screed out a layer of coarse concreting sand, to a depth of 65mm, within the edged area and compact with a plate vibrator to a depth of 50mm. More sand may need to be added.

### Laying

It is important to not only draw simultaneously from at least three packs, but to also draw down vertically from each pack, rather than layer by layer. This will give the best colour blend and overall result, as colour variations will occur, even in single colour blocks.

Start laying from a corner or long edge and proceed along the laying face, according to the pattern.

Use stringlines and adjust the widths of the joints to within 2-5mm, to ensure the lines in the pattern remain straight. Remember to avoid straight joints running across courses, when following a staggered bond pattern.

To fill gaps along the edge, cut blocks using either hammer and bolster, mechanical block splitter, or power cutter, adhering to all relevant safety advice. Avoid using blocks less than a quarter of their original size.

### Vibrating

Brush bedding sand into the joints to partially fill them and to provide stability for the initial vibration.

Ensure the surface of the block paving is clean and vibrate the paving to settle the sand in the joints.

Top up the joints with kiln dried sand, sweep the surface and pass the vibrator over the whole area, several times, to level the area. Brush more kiln dried sand into the joints and vibrate for the final time. After a final sweep the paving is ready for use.

## Important Information Other Products

### Cleaning

High pressure washers are not recommended for use on wet cast paving.

Colours shown in this brochure are as accurate as print production methods allow. We strongly recommend final choices of colour should be made from actual samples of the product. Your local stockist should be able to supply samples, if not then please contact us.

Variations in colour within the concrete product ranges are normal, although every effort is made to ensure colour consistency of product colour. However, variations between production batches do occur. We therefore strongly recommend that when purchasing our products, especially in large quantities, they all come from the same batch and that the products are thoroughly mixed by drawing from a number of packs. The Company does not accept liability for any shade variation. Poor drainage may result in water retention which could affect the way the paving reacts to the natural weathering process, which in itself can affect paving colour.

#### De-icing Salts

De-icing salts should not be applied to any concrete products as surface damage can occur.

#### Differential Weathering

Occasionally dark shade variations can occur on individual slabs due to differential weathering. This natural phenomenon is caused by the surface of the paving curing at different rates after manufacture and in its early life. Natural changes in ambient temperature and humidity can cause this variation and the effect normally diminishes with time as the paving matures. It is no way detrimental to the long-term durability of the product and responsibility cannot be accepted for this natural occurrence.

Concrete products with high cement content may suffer the temporary phenomenon of efflorescence. This is not detrimental to the performance of the material and responsibility cannot be accepted for this occurrence.

### Health and Safety

Concrete products can be heavy and awkward to handle. Refer to the Health and Safety Executive's guidance on manual handling prior to working with such products.

It is recommended that work gloves are used to prevent abrasion to hands and lime burns from wet mortar. Eye protection and dust masks should also be used when cutting with either chisels or disc cutters.

For further health and safety information download our Concrete Products Data sheet.

## Product Improvement

Thakeham policy is one of continuous improvement and we reserve the right to change specifications without notice.

### Replacements

Should a product reach you in an unsatisfactory condition, other than a naturally occurring one, as described in this section, the defect would have to be apparent prior to laying. It is at this point that the supplier should be notified of such a fault, allowing time for the rejected product to be replaced. If the complaint is raised after the laying of the product, no responsibility will be accepted for any relaying and removing costs.

## Stock

Certain products may not be held by stockists as 'stock' items. Most stockists will be prepared to obtain these products for you. Should you experience problems obtaining the items you require please contact us.

## Suitability

Thakeham paving slabs are decorative garden products intended for use in domestic landscaping applications.

## Thakeham Calxite and Teklite

Dense & Medium Dense Aggregate Concrete Blocks Manufactured to BS EN 771-3



Thakeham's Calxite range of dense aggregate blocks is Close Textured as standard and is available in a number of sizes and configurations. A more open textured General Purpose finish is also available in selected sizes.

Thakeham's Teklite range of medium dense blocks is available in a General Purpose finish in both 100mm and 140mm solid configurations.

Compressive strengths of 7.3N/mm<sup>2</sup> are standard throughout most of the ranges, though higher strengths can be produced

Thakeham Tiles Ltd. is a member of:



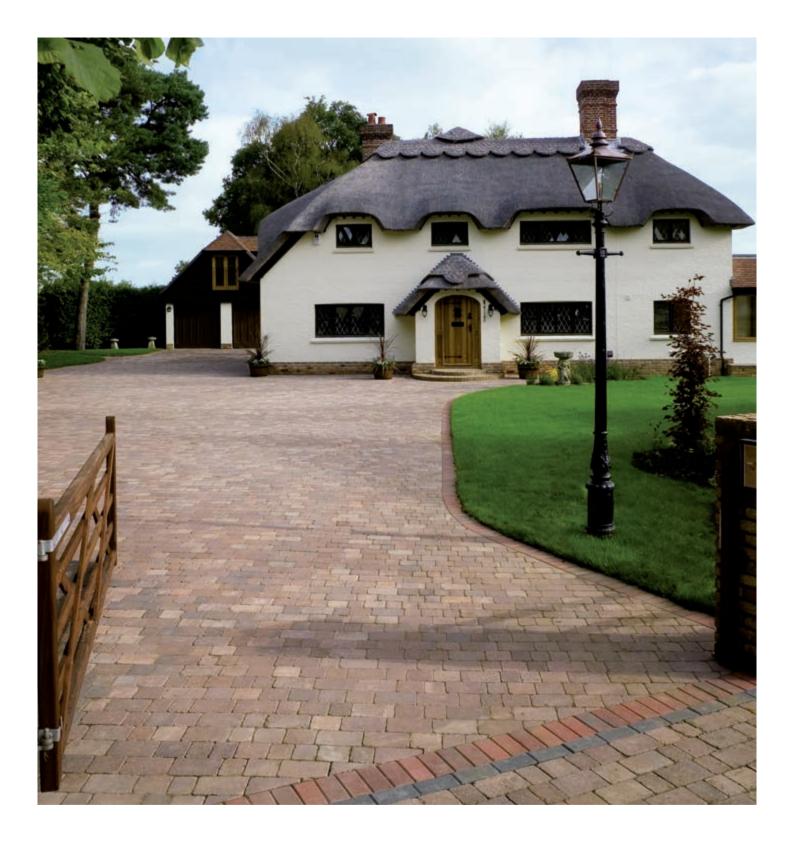








Thakeham Tiles Ltd. thanks these companies for their valued support in the production of this brochure.





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